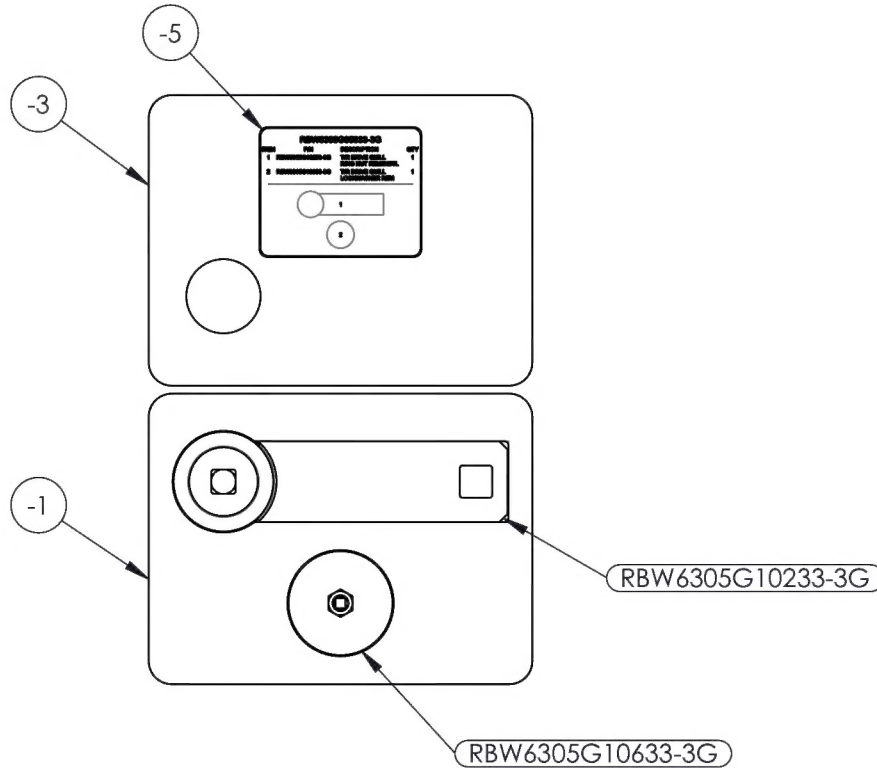


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	1/12/2016	RJC	JAG

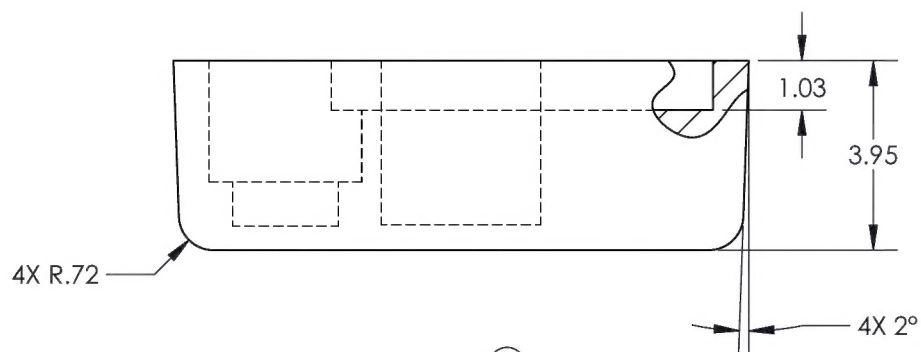
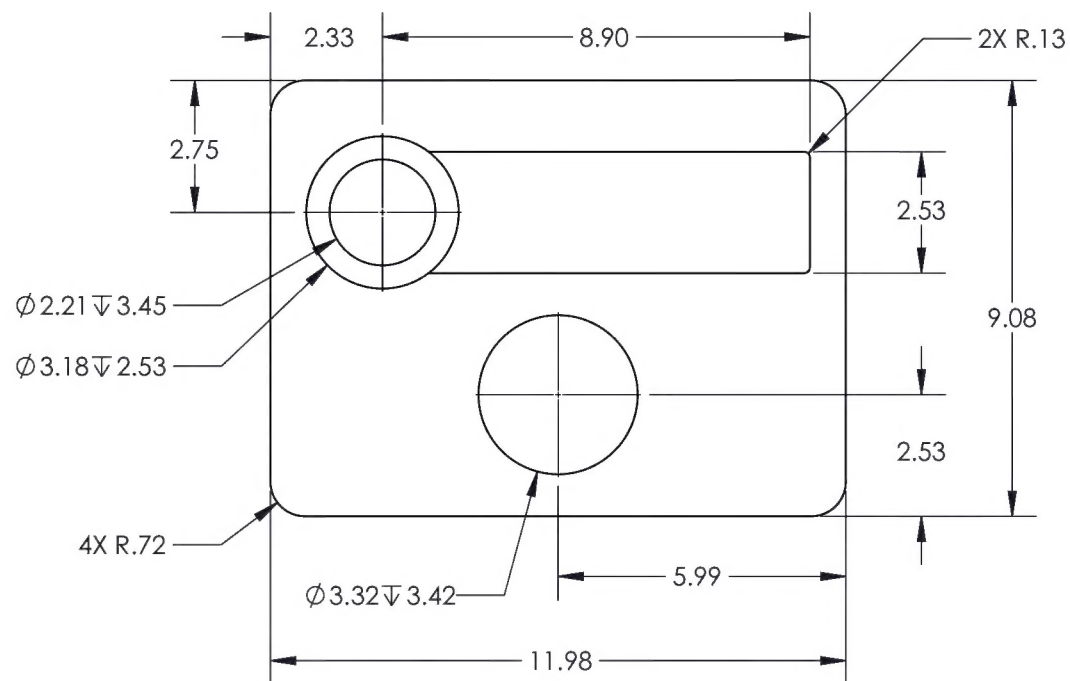
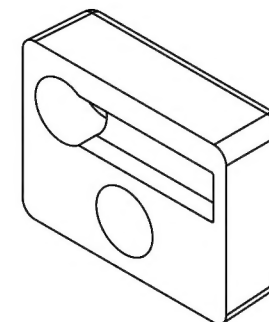


NOTE:
REFERENCE AGUSTA T/N 3G6305G05833.


DART AEROSPACE																							
TITLE TOOL KIT, T/R DRIVE QUILL RING NUT REM/INST																							
DWG NO. RBW6305G05833-3G	REV 1																						
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125/</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td></td> <td>.015 x 45° OR .015R</td> </tr> <tr> <td></td> <td>2. DIMENSIONAL LIMITS APPLY</td> </tr> <tr> <td></td> <td>AFTER PLATING</td> </tr> <tr> <td></td> <td>3. INTERPRET DIM AND TOL PER</td> </tr> <tr> <td></td> <td>ASME Y14.5M-2009</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± 5°		.X ± .1 SURFACES = 125/	SPEC	1. BREAK ALL SHARP EDGES		.015 x 45° OR .015R		2. DIMENSIONAL LIMITS APPLY		AFTER PLATING		3. INTERPRET DIM AND TOL PER		ASME Y14.5M-2009
MAT'L	UNLESS OTHERWISE SPECIFIED																						
HEAT TREAT	DIMENSIONS ARE IN INCHES																						
FINISH	.XXX ± .005 FRACTIONS ± 1/8																						
	.XX ± .01 ANGLES ± 5°																						
	.X ± .1 SURFACES = 125/																						
SPEC	1. BREAK ALL SHARP EDGES																						
	.015 x 45° OR .015R																						
	2. DIMENSIONAL LIMITS APPLY																						
	AFTER PLATING																						
	3. INTERPRET DIM AND TOL PER																						
	ASME Y14.5M-2009																						
<table border="1"> <tr> <td>DRAWN BY:</td> <td>CLOUGH</td> </tr> <tr> <td>CHECKED:</td> <td>MACKOVJAK</td> </tr> <tr> <td>OPPS APPR:</td> <td>ANDERSON</td> </tr> <tr> <td>QA APPR:</td> <td>LINDSAY</td> </tr> <tr> <td>APPROVED:</td> <td>GILBERT</td> </tr> </table>		DRAWN BY:	CLOUGH	CHECKED:	MACKOVJAK	OPPS APPR:	ANDERSON	QA APPR:	LINDSAY	APPROVED:	GILBERT												
DRAWN BY:	CLOUGH																						
CHECKED:	MACKOVJAK																						
OPPS APPR:	ANDERSON																						
QA APPR:	LINDSAY																						
APPROVED:	GILBERT																						
<table border="1"> <tr> <td>SCALE</td> <td>1:6</td> <td>DATE</td> <td>1/12/2016</td> <td>SHEET 1 OF 4</td> </tr> </table>		SCALE	1:6	DATE	1/12/2016	SHEET 1 OF 4																	
SCALE	1:6	DATE	1/12/2016	SHEET 1 OF 4																			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	T/R DRIVE QUILL RING NUT REM/INST		RBW6305G10233-3G	1
				1	T/R DRIVE QUILL LOCKWASHER REMOVAL		RBW6305G10633-3G	1
		B/O	-1	1	BOTTOM FOAM	Y20, BLACK	3.95 X 9.08 X 11.98 (I.R. SPECIALTY)	2
		B/O	-3	1	TOP TOOL CUSHION	Y20, BLACK	1.20 X 9.08 X 11.98 (I.R. SPECIALTY)	3
			-5	1	PLACARD	PLASTIC	1/16 x 4 x 5	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1400-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

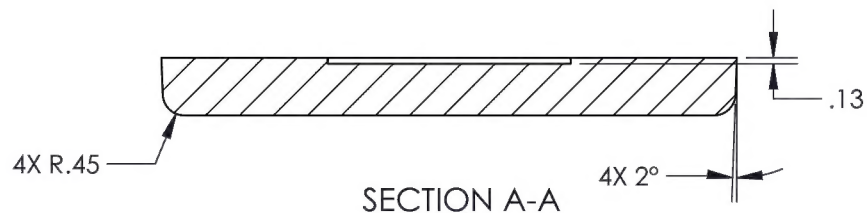
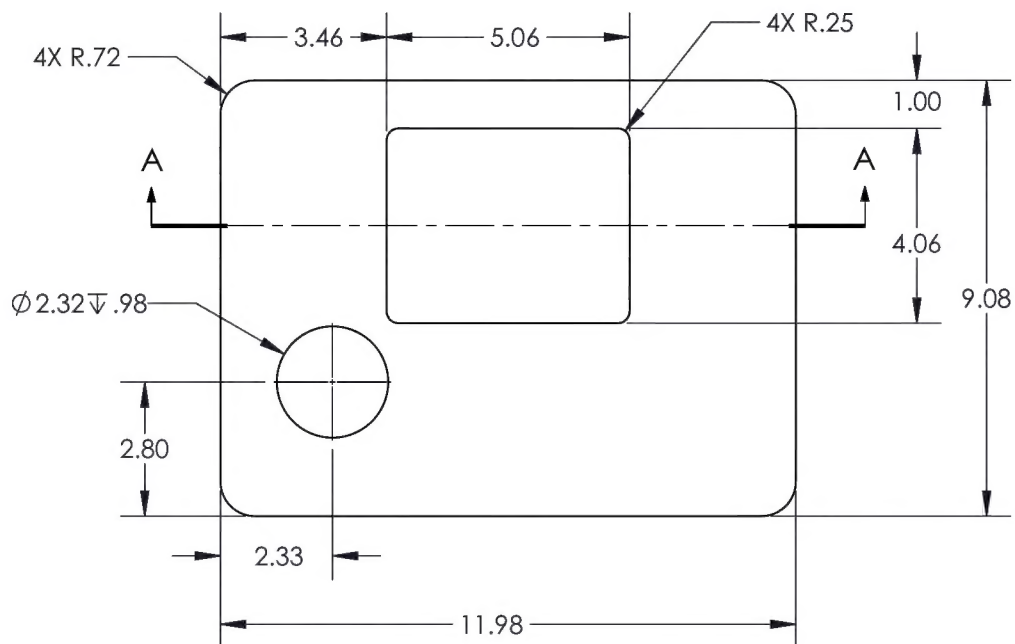


①
BOTTOM FOAM

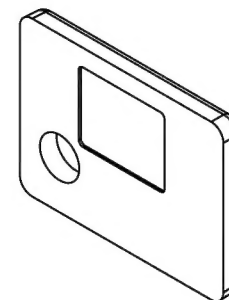
		
TITLE TOOL KIT, T/R DRIVE QUILL RING NUT REM/INST		
DWG NO.	RBW6305G05833-3G-1	
REV	1	
MAT'L Y20, BLACK	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT	.XXX \pm .010 FRACTIONS \pm 1/8	
FINISH	.XX \pm .03 ANGLES \pm 1°	
SPEC	.X \pm .1 SURFACES = 125√	
DRAWN BY:	CLOUGH	1. BREAK ALL SHARP EDGES .015 \pm .45° OR .015R
CHECKED:	MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	LINDSAY	USED ON MODEL
APPROVED:	GILBERT	AW139
SCALE	1:4	DATE 1/12/2016
		SHEET 2 OF 4

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



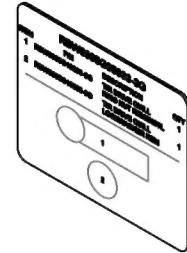
(-3)
TOP TOOL CUSHION



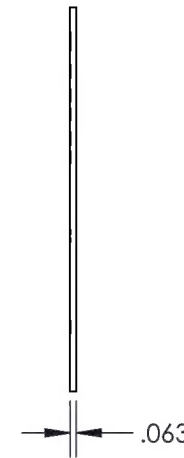
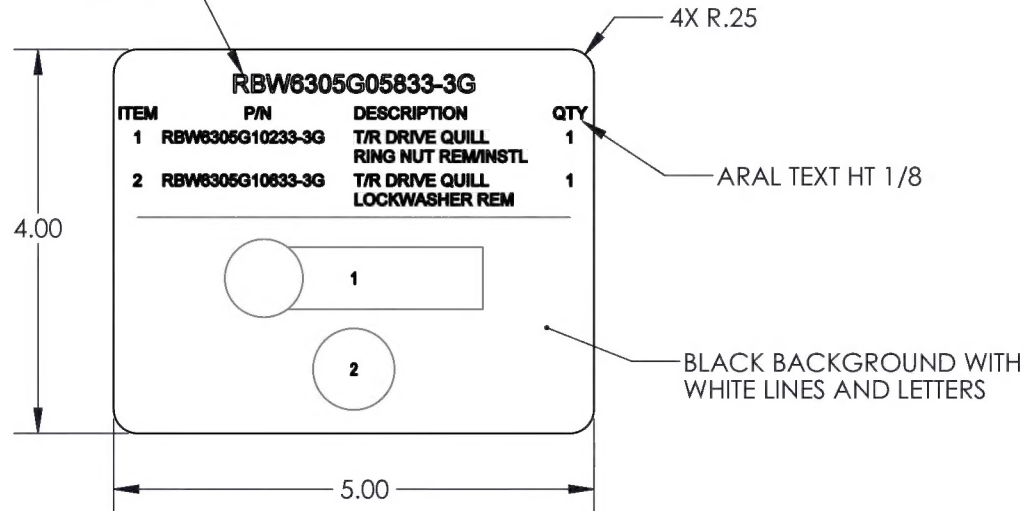
DART AEROSPACE	
TITLE TOOL KIT, T/R DRIVE QUILL RING NUT REM/INST	
DWG NO. RBW6305G05833-3G-3	REV 1
MAT'L Y20, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX \pm .010 FRACTIONS \pm 1/8	
.XX \pm .03 ANGLES \pm 1°	
.X \pm .1 SURFACES = 125°	
SPEC	
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW139
SCALE 1:4	DATE 1/12/2016
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



ARIAL TEXT HT. 3/16



NOTE:
USE DXF FOR MANUFACTURE.

(5)
PLACARD

DART AEROSPACE	
TITLE TOOL KIT, T/R DRIVE QUILL RING NUT REM/INST	
DWG NO. RBW6305G05833-3G-5	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT FINISH	DIMENSIONS ARE IN INCHES
SPEC	.XXX ± .010 FRACTIONS ± 1/8
DRAWN BY: CLOUGH	.XX ± .03 ANGLES ± 1°
CHECKED: MACKOVJAK	.X ± .1 SURFACES = 125°
OPPS APPR: ANDERSON	1. BREAK ALL SHARP EDGES
QA APPR: LINDSAY	.015 x 45° OR .015R
APPROVED: GILBERT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 11/24/2015	USED ON MODEL AW139
SHEET 4 OF 4	